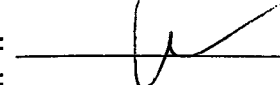
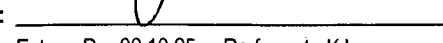


Date: Monday, 25/09/2006 12:37:06 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEARSHOE
Job Number	: 28694		
Estimate Number	: 10613		
P.O. Number	: N/A	Part Number	: D265615
This Issue	: 25/09/2006 S.O. No. : N/A	Drawing Number	: D2656 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: D
Previous Run	: 28694	Material	: N/A
Written By	: 	Due Date	: 02/10/2006 Qty: 20 Um: Each
Checked & Approved By	: 		
Comment	: Est: D 02.10.25 Re-format KJ Est Rev:E Now on Waterjet 06-09-25 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0
5.1
BRAKE NC

NC BRAKE



Comment: NC BRAKE

- 1-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326
- 2-Form joggle as per Dwg D2656 using Jig DT8158
- 3-Identify as D2656-15

SP 06/11/03 20

2.0

M1010S20GA

1010/1025/A21/6aA SHEET



Comment: Qty.: 0.6431 sf(s)/Unit Total : 12.8625 sf(s)
 1010/1025/A21/6aA SHEET (.040")
 (M1010S20GA)
 Batch: M101463 M101463

3.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

- 1-Cut as per Dwg D2656
- Dwg Rev: D
- Prog Rev: D

M101463 06 09 26

(20)

- 2-Deburr if necessary

FF 06-10-11
SAD 06-10-0820
20

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M101463 06 09 26

(20)

Date: Monday, 25/09/2006 12:37:06 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 28694

Part Number: D265615

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

06/05/27

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06/11/03 (20)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M19720

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

06/11/07 (20)
06/11/09 (20)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *FP*

06/11/07 (20)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/11/10 (20)

Job Completion





5.1 Form as per Dwg. on press brake.

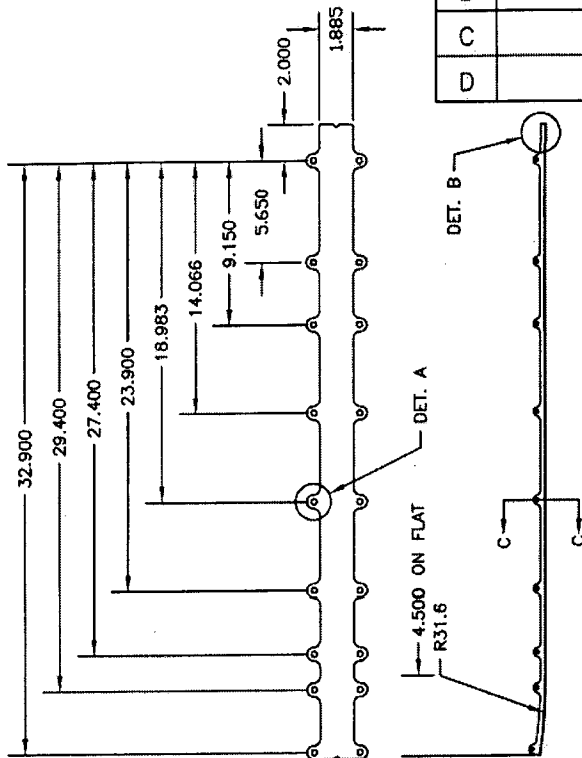
*Notes: Scan on attached sheet
but sign here
see front page.*

06/11/10

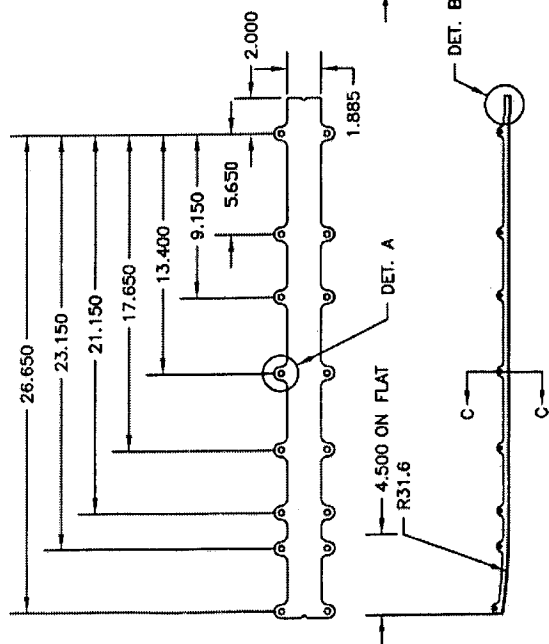


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DS		CP		PORT HADLOCK, WA	
CHECKED		APPROVED		DRAWING NO.	REV. D
				D2656	SHEET 1 OF 4
DATE		TITLE		SCALE	
05.08.17		WEARSHOE		1:10	
A	97:03:25		NEW ISSUE		
B	97:06:02		CHANGED TABS		
C	97:06:26		R31.6 WAS R19.5		
D	05.08.17		ENLARGE ALL HOLES TO IMPROVE FIT		

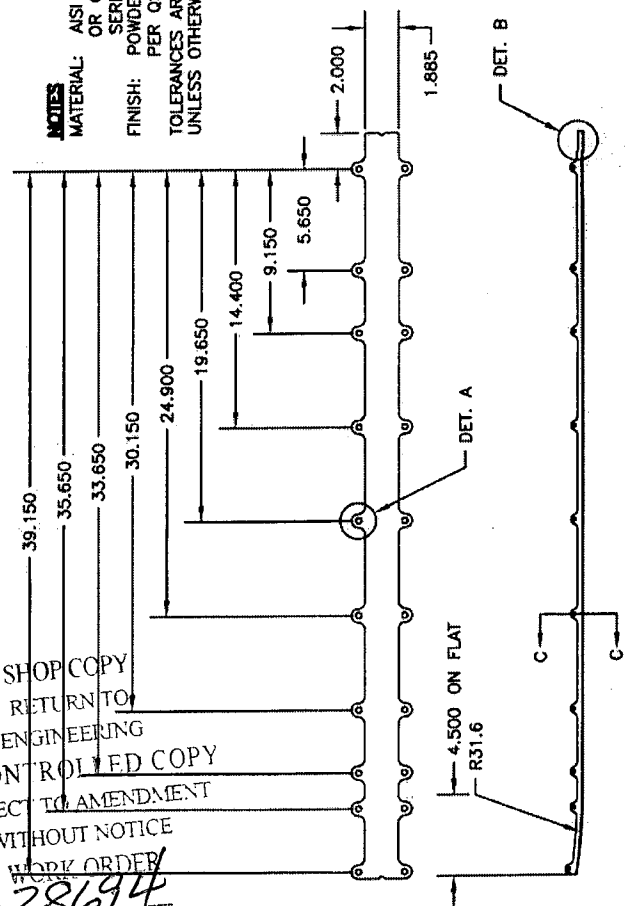
D2656-13



D2656-11



D2656-15



NOTES
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANITEX (4.3.5.6)
PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

RELEASED
05.09.02

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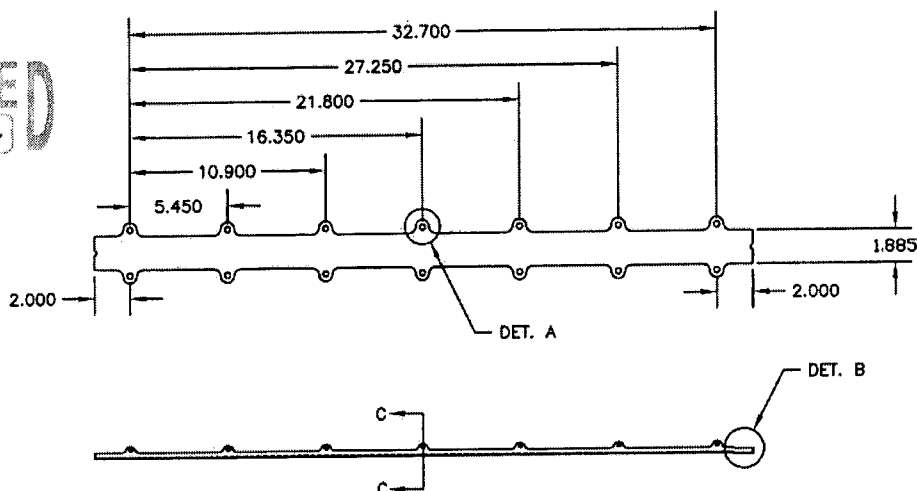
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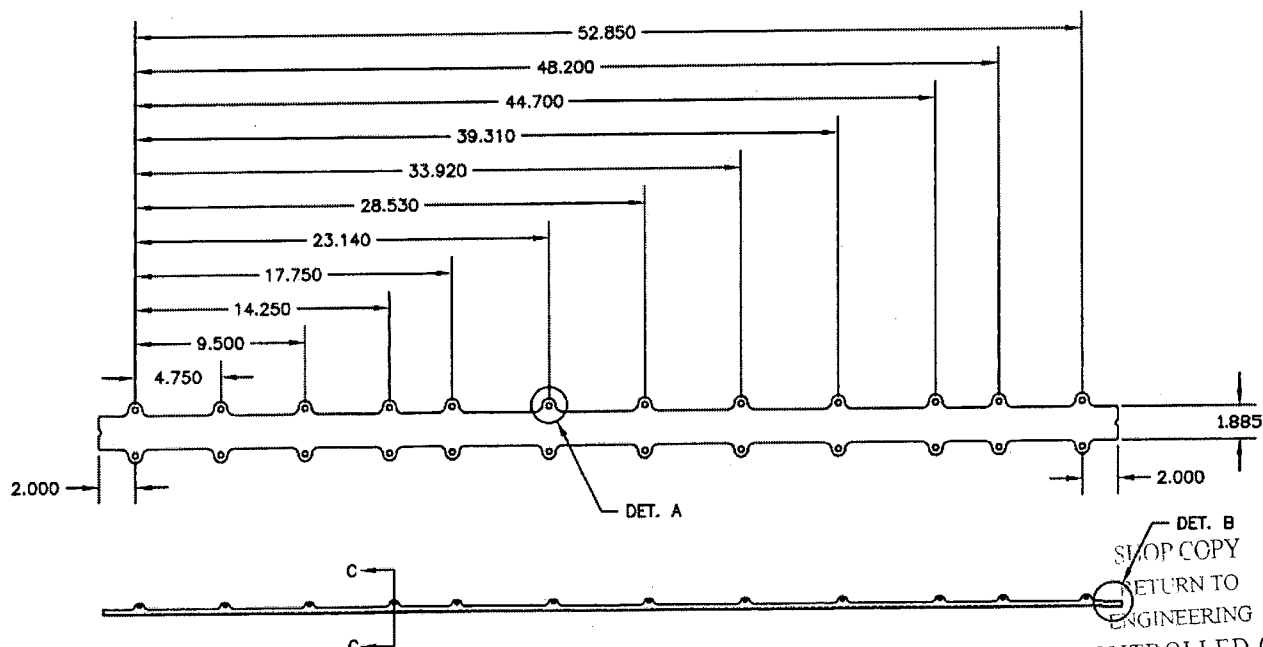
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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

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D2656-21



D2656-23



NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

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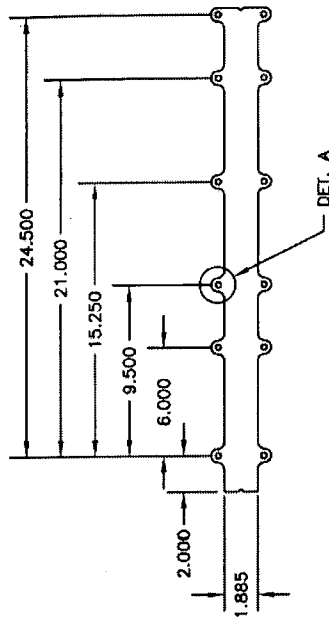
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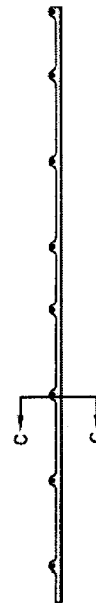
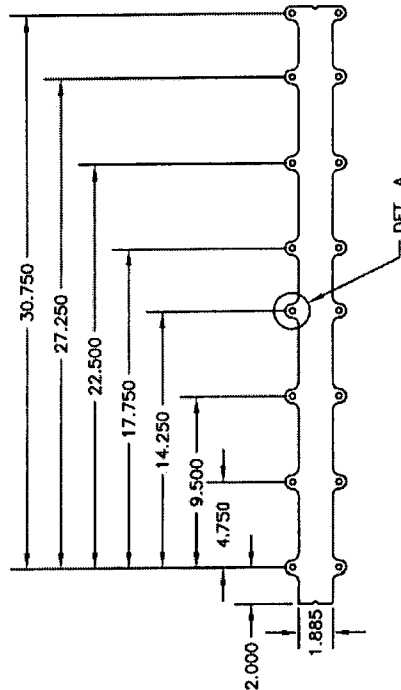


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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

D2656-33

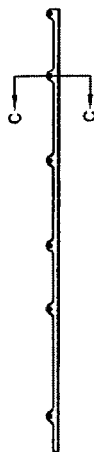
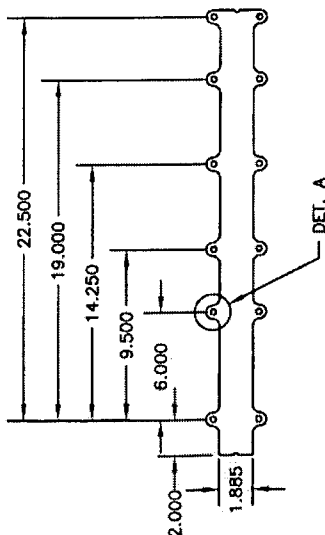


D2656-37

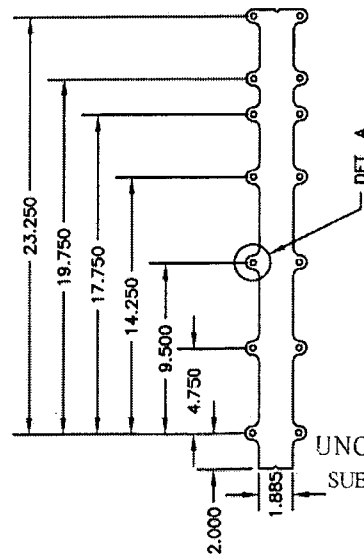


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D2656-35



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SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

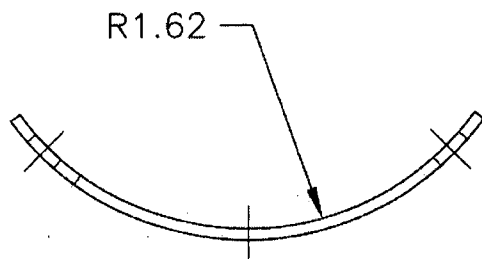
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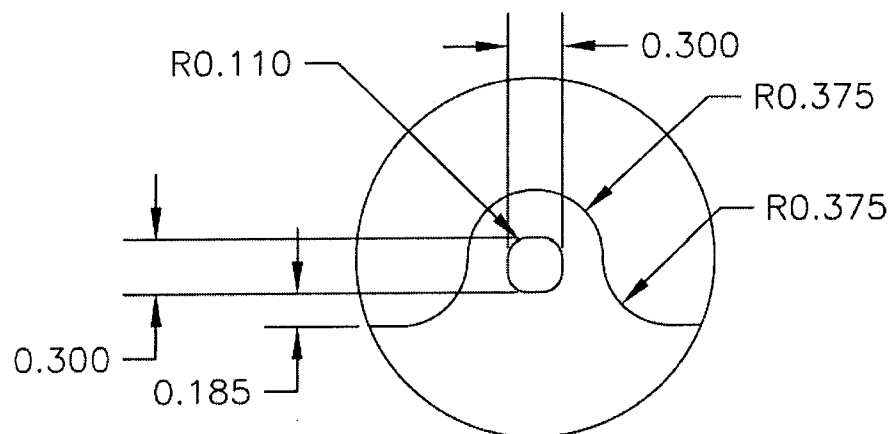
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

SECTION C-C

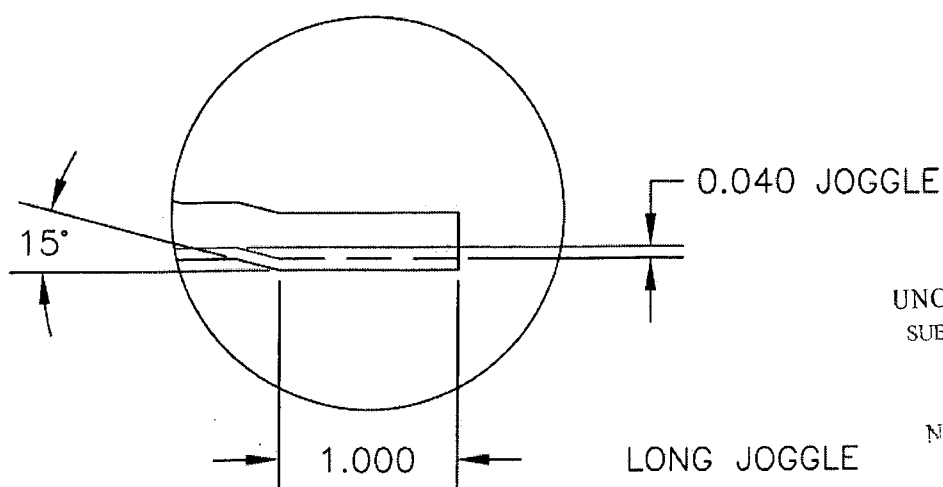


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DETAIL A



DETAIL B



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